

Industrial emission analysis for the highest demands.

Measurement system testo 350: 6 gas sensors, removable control unit – ideal for complex measurement tasks and data transfer over greater distances.

Precision sensors and intuitive operation – robustly packaged.

Whether it's a case of professional flue gas analysis or industrial emissions measurement: the testo 350 flue gas analyzer performs a wide variety of measurement and analysis tasks, is impressive thanks to its heavy-duty design for long-term use in harsh environments, and is also suitable for sophisticated data acquisition. The testo 350 consists of a control unit and an analyzer unit. The removable **control unit** with clear graphic colour display is the control and display unit of the testo 350. The robust **analyzer unit** contains the gas sensors, the measurement gas and rinsing pumps, the Peltier gas preparation (optional), gas paths, filters, analysis and storage electronics as well as the mains unit and Li-ion rechargeable battery.



1 I Graphic colour display with application-specific menu guidance takes you through the measurement and provides information on the status of the instrument. Information is issued in clear text and the current status of the flue gas analyzer is constantly displayed.



2 I Automatically monitored condensate trap reports when the condensate container needs to be emptied and automatically stops the measuring gas pump in order to protect the sensors from condensate.



3 I Housing with integrated rubber edge protection protects sensors, pumps, analysis and storage electronics.



4 I **Status display** shows the current operating mode and can be observed from a distance.



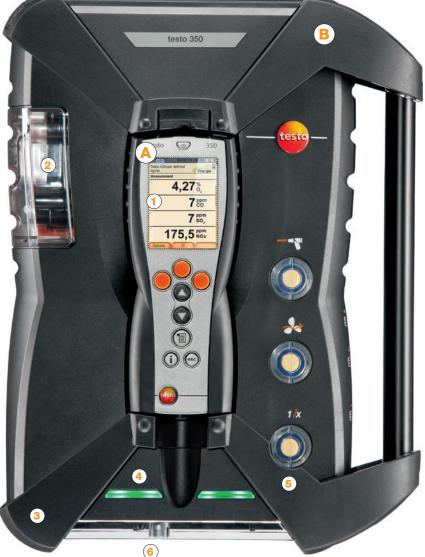
5 I **Dirt filters** are easily accessible and can be replaced without tools.



6 I Industrial-strength connections thanks to robust mechanical plug-in connections.



A | Control unit controls











B I **Analyzer unit** with shockproof sensors, pumps, analysis and storage electronics



12 I Fresh air and dilution pump

13 I Condensate pump

14 I Measuring gas pump



7 I Thermally decoupled sensor chamber prevents sensor drifts due to thermal influences, increases the reliability of the measuring instrument and the measurement results.



8 I Easy replacement of the gas sensors without test gas adjustment directly on site by the user.



9 I **Li-ion rechargeable battery** for several hours of mains-independent power supply.



10 | External cooling loop isolates the instrument

electronics and sensors from the ambient air. The interior of the instrument is cooled by a heat exchanger, and does not come into contact with contaminated ambient air.



11 I Easily accessible service apertures enable easy access to all relevant service and wearing parts such as pumps and filters, which means that these can be quickly cleaned or replaced on site.



Automatic zeroing of the pressure sensor enables unsupervised volume and mass flow measurements over a longer period of time and in parallel with the emissions measurement.



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Convenient measurement data management.

testo easyEmission software: read, edit, archive and manage data.

The testo easyEmission software can be used to read, edit, archive and manage measurement data from the testo 350. In addition, the measuring instrument can carry out online measurement when directly connected to testo easyEmission via Bluetooth® or USB port. An online measurement allows you to display real-time values on the screen even while the measurement is ongoing. Readings can be displayed in graph or table form. Once the measurement has finished, the readings can easily be transferred to Excel. There is also the option of saving the measurement protocol in PDF format. The software also offers the option of easily creating customer-specific and application-specific measurement protocols depending on the requirement.

Further advantages of testo easyEmission:

- · User-defined measurement intervals
- · Adjust instrument settings
- Simple implementation of individual formulas for your own calculations
- · Calculation of fuel factors when using customer-specific
- Carry out individual cross-sensitivity adjustment of the gas sensors

Download and try out the free 30-day trial version www.testo.com

App: remote control via smartphone / tablet.

The free app turns your Android smartphone or tablet into a display unit for the testo 350. Your measurement can therefore be controlled regardless of measuring location, for example if the measuring instrument needs to be installed at a place that is difficult to access. The display app means that the readings can be read directly where the system is set up – without taking up any additional time.

Functions:

- · Start/stop current measurements
- · Send measurement protocols via e-mail
- Save measurement protocols on the memory card of your smartphone/tablet
- · Display measurement data in table or graph form
- · Print out current readings on the testo Bluetooth® printer
- Read out the readings from another app or HTML application in accordance with the ZIV specification





Infrared, USB or Bluetooth®: overview of the data interfaces of the testo 350.

This shows how easy it is to control measurements and read, transmit and print measurement data. These data interfaces are available for easy communication and data transmission:



Testo data bus up to 800 m cable length for the simultaneous operation of up to 16 analyzer units. Control either via PC, Testo data bus controller or control unit.

Emissions measurements in 5 steps.

The testo 350 guides you step by step through the entire measurement process in a way that is easy to understand. The graphic colour display provides information relevant to the situation and guides the user through the measurement. No previous instrument-specific knowledge is therefore required, even for complex measuring processes. Specific fuels, as well as application-specific flue gas parameters, are preset for the various applications.

Instrument settings, such as the gas sensors dilution function, are activated by application. The testo 350 automatically checks whether relevant gas sensors are fitted onto the designated dilution slot.

The testo 350 has a special measuring mode for testing catalytic converters with two flue gas analyzers.



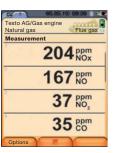
1. Application selection



2. Fuel selection



3. Measurement type selection



4. Start measurement



5. Documentation

Video on carrying out a measurement at www.testo.com/...

testo 350 provides information via the instrument diagnosis.

The testo 350 has a large number of instrument diagnosis functions, with information issued in clear text. The current status of the flue gas analyzer is constantly displayed. This guarantees:

- Low downtimes thanks to early warning messages, for example when gas sensors are spent
- No false measurements due to faulty instrument components
- · Better planning of measurement work
- Accurate information to hand regarding the current status of the testo 350





The Testo probe concept.

The probes for the testo 350 were specially designed by our engineers to be able to measure aggressive condensate, high dust concentrations or mechanical stress reliably and accurately, even at very high temperatures – by professionals for professionals.

Modular standard gas sampling probes

Standard gas sampling probes are available for different temperature ranges (500 °C / 1,000 °C), in different lengths (335 mm / 700 mm) and even for dusty flue gas (with preliminary filter).



Gas sampling probes for measurements on industrial engines

The gas sampling probes for industrial engines are particularly suitable for measurements on stationary industrial engines (e.g. gas engines / diesel engines).



Industrial gas sampling probes

The unheated or heated industrial gas sampling probe is used for measurements involving high temperatures, high dust loads or wet flue gas. The industrial gas sampling probe can be customized to the relevant measuring task by adding accessories.



Service measurement on

industrial engines.

Use the testo 350 to optimally configure gas or diesel engines, e.g. during commissioning, at regular maintenance intervals or for troubleshooting unstable operational processes. The engine is tuned to the optimum operating parameters to comply with the limit value regulations in force – with measurements often being taken over several hours. In particular, the high and fluctuating proportion of NO_2 in the engine exhaust gas makes the separate measurement of NO_2 and NO_2 necessary to provide a highly accurate indication of the real NO_X value of the engine. The integrated gas preparation and the special flue gas probe for industrial engines with special hose provide protection against NO_2 and SO_2 absorption and allow readings to be compared, irrespective of ambient conditions.



Automatic measuring range extension at unexpectedly high CO concentrations

When performing measurements on unknown plants or engine operating conditions that are not ideal, unexpectedly high emission values (e. g. CO concentrations of up to 50,000 ppm) may occur. In this case the measuring range extension is automatically activated. This ensures maximum sensor service life.

Special instrument menu for testing flue gas treatment systems

This flue gas menu enables synchronous measurement of flue gas concentration before and after the catalytic converter. For this purpose, two analyzer units are connected to each other with a Testo data bus cable. The readings of both analyzer units are displayed in parallel on the display of the control unit, providing a quick overview of the condition of the catalytic converter.

Spatial distances

For greater distances between the gas sampling point and the adjustment site, the control unit can be connected to the analyzer unit either via the Testo data bus cable or via Bluetooth®.



Service measurement on

industrial burners.

For whatever purpose combustion plants are used, whether for heating, generating electrical power, steam or hot water, for the production or surface treatment of certain materials, or to incinerate waste and scrap materials, the best possible way of managing combustion most definitely includes the right knowledge about the composition of fuels and combustion air, and their relationship to one another. With the testo 350, all relevant gases can be analyzed and the combustion process optimally configured. This means that you can adjust your combustion plant to its optimum working range to enable it to meet or come within stipulated emission limit values, while achieving a maximum level of efficiency in terms of combustion. The accurate flue gas analyzer testo 350, suited to tough practical conditions, is not only used for commissioning purposes, but also for repeat gas analyses during operation.

High availability even under difficult conditions

The instrument diagnosis provides information on the current status of the flue gas analyzer. The large service opening in the testo 350 enables easy access to all relevant wearing parts, e. g. sensors, filters and pumps. These can therefore be cleaned or replaced quickly and easily on site. The pre-calibrated gas sensors enable sensor changes without test gas adjustment.

High measuring accuracy also in the event of unsupervised long-term measurements

The integrated gas preparation prevents condensate from getting into the measuring instrument and causing damage. Any accumulating condensate is automatically removed by a peristaltic pump. In addition to this, the gas preparation and the PTFE cable in the gas sampling probes prevent NO_2 and SO_2 absorption.

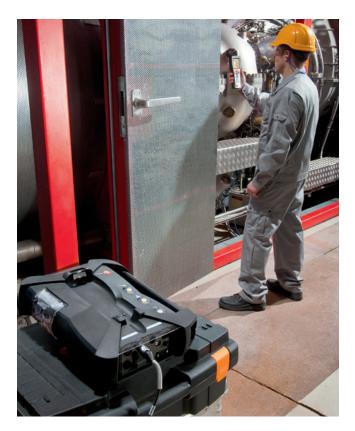
Unrestricted measurement at high concentrations

When commissioning burners or carrying out measurements on unfamiliar systems, very high concentrations can occur unexpectedly. The measuring range extension is automatically activated in such cases.



Service measurement on gas turbines.

Flue gas limit values of gas turbines must be adhered to during operation and regularly checked depending on the size of the system. The system's emission values are checked for compliance with limit values and the manufacturer's specifications. In an optimally tuned turbine, the CO and NO_X values may be very low. To keep the measuring accuracy constant, falsification of readings and NO_2 absorption due to humidity in the flue gas must be prevented. Flue gas is measured on a turbine at various load stages, which are initiated by the service technician. The O_2 content in the flue gas can be used to analyze the fuel/air mix, for example. CO and NO_X values provide information on the current status of the system.



Highly accurate NO_{χ} measurement at low concentrations

Due to the low NO concentrations, emissions measurement on $LowNO_X$ gas turbines needs to be extremely accurate. Thanks to the combination of NO_2 sensor and special NO_{low} sensor with a resolution of 0.1 ppm, the testo 350 completely fulfils these requirements. In addition, the integrated gas preparation and special flue gas probe provide protection against NO_2 absorption and allow readings to be compared, irrespective of date and ambient conditions.

Easy, precise test gas adjustment

In order to meet the highest demands in terms of accuracy and comparability, the testo 350 can be adjusted with test gas, if required.

Use also under harsh environmental conditions

Special chambers, as well as fully closed cooling circuits, isolate the instrument electronics and the sensors from the ambient air. The sensor chamber is thus thermally decoupled from other instrument components and possible sensor drifts caused by thermal influences are thereby reduced.

Combination of measuring range extension and $\mathrm{CO}_{\mathrm{low}}$ sensor

Due to the freely selectable dilution stages of the measuring range extension, the CO_{low} sensor (measuring range 500 ppm) is able to measure concentrations of up to 20,000 ppm, for example when starting up the turbine or when checking the various load stages.



Analysis of thermal processes.

In process combustion systems, in continuous furnaces for the glass, ceramics and cement industry or in steel melting, hardening furnaces, etc., substances may pass from the product being processed into the flue gas, increasing the emissions produced by the combustion system. Vice versa, pollutants may pass from the gas and become part of the product being processed. These hazards can be prevented using the testo 350. Monitoring the process-related gas atmosphere ensures the optimum quality of the processed products. The gas analysis provides information for process-related measures, such as the design of the furnace interior, flame control, fired product and furnace temperature, or the combustion air supply. At the same time, the gas analysis contributes to optimum operation of the system in terms of operating costs and safety.

Ideally suitable for long-term monitoring

Processes and furnace cycles can be monitored and analyzed over several days, controlled via defined measuring sequences. The testo 350 automatically carries out the measurements and saves the data in the internal memory. These processes can also be directly controlled via the PC and the testo easyEmission software.

Simultaneous flue gas analysis of different measuring points

Up to max. 16 analyzer units can be linked together to a measurement system via the Testo data bus, in order to generate a simultaneous profile of the furnace atmosphere or the burner zones in large plants.

Ideal for measurements at high concentrations

The measuring range extension is automatically activated, especially when recording extremely high concentrations right up into the %-range. This enables continuation of the measurement. The gas sensor is not stressed any further than at low gas concentrations, and a maximum sensor service life is achieved – without any additional costs for high-range gas sensors.

Industrially compatible instrument functions for greater security

Inherently closed cooling loops isolate the instrument electronics and the sensors from the ambient air. The testo 350 can therefore also be used in dirty and dusty environments without reservation. The shock and impact protection integrated in the housing protects the testo 350 against shock and impact on the way to the measuring point.



Official emissions measurement:

compliance testing.



In the majority of countries, all kinds of industrial plants are subject to strict regulations in respect of flue gas emissions into the atmosphere. Suitable measures must be taken to ensure and regularly verify that the components defined as pollutants do not exceed certain limit values in the flue gas. The flue gas analyzer testo 350 can be used to carry out a preliminary analysis prior to an official emissions measurement, or, depending on the country and directive, the actual official compliance testing.

Service measurement on

flue gas after-treatment systems.



Restrictive limit values necessitate the use of a portable flue gas analyzer to reliably determine the flue gas parameters upstream and downstream of a flue gas after-treatment system. In addition to the regular inspections for mechanical damage and contamination, the flue gas measurement provides information about the efficiency and functional reliability of a system. The bus function of the testo 350 flue gas analyzer allows flue gas to be measured simultaneously upstream and downstream of a flue gas after-treatment system; this enables fast and easy assessment of the system. Any system modifications can be obtained from the measurement protocol.



Ordering data

testo 350 control unit

testo 350 control unit displays the measurement data and controls the analyzer unit, incl. rechargeable battery, measurement data memory, USB port and connection for Testo data bus



Order no. 0632 3511

testo 350 analyzer unit

testo 350 analyzer unit, fitted with O $_2$, incl. differential pressure sensor, temperature probe input Type K NiCr-Ni and Type S Pt10Rh-Pt, Testo data bus connection, rechargeable battery, integrated combustion air probe (NTC), trigger input, measurement data memory, USB port, can be upgraded to max. 6 gas sensors from the selection of CO, CO $_{\rm low}$, NO, NO $_{\rm low}$, NO $_2$, SO $_2$, CO $_2$ NDIR, C $_{\rm X}$ H $_{\rm Y}$, H $_2$ S, Carrying strap set for analyzer unit and control unit



Order no. 0632 3510

| Accessories for testo 350 control unit | Order no. |
|---|-----------|
| Option BLUETOOTH® wireless transmission | |
| International mains unit 100-240 V AC / 6.3 V DC; for mains operation or battery charging in instrument | 0554 1096 |
| | |

The testo 350 must be fitted with a second gas sensor, otherwise the instrument is unable to function. Up to 5 additional sensors can be fitted. Ontion CO sensor (H.-compensated), 0 to 10 000 ppm, resolution 1 ppm

Option auto-zeroing pressure sensor for continuous flow/differential pressure measurement

| Option CO sensor (H ₂ -compensated), 0 to 10,000 ppm, resolution 1 ppm | |
|--|--|
| Option CO _{low} sensor (H ₂ -compensated), 0 to 500 ppm, resolution 0.1 ppm | |
| Option NO sensor, 0 to 4,000 ppm, resolution 1 ppm | |
| Option NO _{low} sensor, 0 to 300 ppm, resolution 0.1 ppm | |
| Option NO ₂ sensor, 0 to 500 ppm, resolution 0.1 ppm | |
| Option SO ₂ sensor, 0 to 5,000 ppm, resolution 1 ppm | |
| Option CO ₂ (NDIR) sensor, 0 to 50 Vol%, resolution 0.01 Vol%, infrared measurement principle, incl. absolute pressure measurement and CO ₂ absorption filter with refill pack. For long-term measurements >15 minutes, the option Peltier gas preparation is recommended in addition. | |
| Option C _x H _y sensor, methane 100 to 40,000 ppm, propane 100 to 21,000 ppm, butane 100 to 18,000 ppm, resolution 10 ppm. Pellistor is adjusted to methane at the factory. | |
| Option H ₂ S sensor, 0 to 300 ppm, resolution 0.1 ppm | |
| Option BLUETOOTH® wireless transmission | |
| Option Peltier gas preparation incl. peristaltic pump for automatic condensate drainage | |
| Option fresh air valve for long-term measurement, incl. measuring range extension with dilution factor 5 for all sensors. For measurements >2 hours, the option Peltier gas preparation is recommended in addition. | |
| Option measuring range extension for single slot with the following selectable dilution factors: 0, 2, 5, 10, 20, 40 | |
| Option DC voltage input 11 V to 40 V | |
| Option special gas pump for long-term measurements. For long-term measurements >2 hours, the option Peltier gas preparation is recommended in addition. | |

| Accessory testo 350 analyzer unit | Order no. |
|---|-----------|
| Replacement filter for NO sensor (1 pcs.), blocks transverse gas SO ₂ | 0554 4150 |
| Transport case for safe, neat storage of the testo 350 flue gas analyzer, gas sampling probe and accessories, dimensions 570 x 470 x 210 mm (LxWxH) | 0516 3510 |
| Spare dirt filter for analyzer unit, 20 pack | 0554 3381 |
| Cable with battery clips and adapter for connection to DC voltage input testo 350 analyzer box | 0554 1337 |



Ordering data

| PC software and Testo data bus | Order no. |
|---|------------|
| "testo easyEmission" software including instrument/PC USB connection cable Functions: user-definable measuring intervals, transfer of readings to Microsoft Excel within seconds, user-definable fuels, representation of readings as table or graph, simple adjustment of customer-specific measurement protocols etc. | 0554 3334 |
| "testo easyEmission" software for testo 350 incl. testo data bus controller with instrument/PC USB connection, cable for testo data bus and terminal plug. For example, if several testo 350 flue gas analyzers are connected to the testo data bus, they can be controlled and read out via a PC (possible measurement interval in data bus from 1 measurement per second) | 0554 3336 |
| "easyEmission" software multi-user licence | on request |
| Connecting cable for Testo data bus between control unit and analyzer unit or between several analyzer units, with bayonet connection, length 2 m | 0449 0075 |
| Connecting cable for Testo data bus between control unit and analyzer unit or between several analyzer units, with bayonet connection, length 5 m | 0449 0076 |
| Other cable lengths up to 800 m | |
| Analog output unit set, 6 channels, 4 to 20mA, for outputting readings on an analog printer, for example, set consists of analog output unit, Testo data bus connection cable, length 2 m, Testo data bus terminal. | 0554 3149 |
| Printers and accessories | Order no. |
| Testo fast printer IRDA with wireless infrared interface, 1 roll of thermal paper and 4 AA batteries | 0554 0549 |
| testo BLUETOOTH®-/IRDA printer, incl. 1 roll of thermal paper, rech. battery and mains unit | 0554 0620 |
| Spare thermal paper for printer, permanent ink | 0554 0568 |
| Calibration certificates | Order no. |
| ISO calibration certificate for flue gas | 0520 0003 |
| ISO calibration certificate for flow; hot wire/vane anemometer, Pitot tube; calibration points 5; 10; 15; 20 m/s | 0520 0034 |

Gas sampling probes

| tio goo probe modular 225 mm immersion doubt inclusives story they made unto NiCy Ni (TI) Through | Order no. |
|--|---|
| lue gas probe, modular, 335 mm immersion depth, incl. probe stop, thermocouple NiCr-Ni (TI) Tmax 00 °C and NO ₂ /SO ₂ special hose 2.2 m | 0600 9766 |
| lue gas probe, modular, 700 mm immersion depth, incl. probe stop, thermocouple NiCr-Ni (TI) Tmax 00 °C and NO ₂ /SO ₂ special hose 2.2 m | 0600 9767 |
| lue gas probe, modular, 335 mm immersion depth, incl. probe stop, thermocouple NiCr-Ni (TI) Tmax ,000 °C and NO ₂ /SO ₂ special hose 2.2 m | 0600 8764 |
| lue gas probe, modular, 700 mm immersion depth, incl. probe stop, thermocouple NiCr-Ni Tmax ,000 °C and NO ₂ /SO ₂ special hose 2.2 m | 0600 8765 |
| lue gas probe, modular, with preliminary filter Ø 14 mm 335 mm immersion depth, incl. probe stop, thermocoule NiCr-Ni (TI) Tmax 1,000°C and NO ₂ /SO ₂ special hose 2.2 m | 0600 8766 |
| lue gas probe, modular, with preliminary filter \emptyset 14 mm 700 mm immersion depth, incl. probe stop, thermocouple iCr-Ni (Tl) Tmax 1,000°C and NO ₂ /SO ₂ special hose 2.2 m | 0600 8767 |
| robe accessories, standard gas sampling probes | Order no. |
| ose extension; 2.8 m; extension line probe-instrument | 0554 1202 |
| robe shaft with pre-filter Ø 14 mm, length selectable up to 2500 mm, incl. cone, Ø 8 mm, nermocouple NiCr-Ni (TI) Tmax. 500 °C | on request |
| robe shaft with pre-filter Ø 14 mm, length selectable up to 2500 mm, incl. cone, Ø 8 mm, nermocouple NiCr-Ni (TI) Tmax. 1000 °C | on request |
| pare probe pre-filter (sinter filter) 2 off | 0554 3372 |
| pare dirt filter for probe handle, modular probe; 10 pcs. | 0554 3385 |
| robe shaft length 700 mm, incl. probe stop, Ø 8 mm, Tmax 500 °C | on request |
| robe shaft length 335 mm, incl. probe stop, Ø 8 mm, Tmax 1,000 °C | 0554 8764 |
| robe shaft length 700 mm, incl. probe stop, Ø 8 mm, Tmax. 1,000 °C | 0554 8765 |
| ias sampling probes for measurements on industrial engines lue gas probe for industrial engines, 335 mm immersion depth incl. probe stop and heat protection plate, Tmax. 1,000 °C, special hose for NO ₂ /SO ₂ measurements, length 4 m | Order no. 0600 7555 |
| lue gas probe for industrial engines with probe shaft preliminary filter, 335 mm immersion depth incl. probe stop and eat protection plate, Tmax. +1,000 °C, special hose for NO ₂ /SO ₂ measurements, length 4 m | 0600 7556 |
| hermocouple for flue gas temperature measurement, NiCr-Ni, length 400 mm, Tmax +1,000 °C, with 4 m connecting able and additional heat protection | 0600 8898 |
| O ₂ low probes for measurements after flue gas post-treatment systems (e.g. scrubbers) | Order no. |
| | |
| O ₂ low set unheated, consisting of: SO ₂ low sensor, measuring range 0 to 200 ppm, resolution 0.1 ppm, special SO ₂ by gas sampling probe, probe shaft length 735 mm, Tmax. probe shaft 220 °C, hose length 2.35 m, Ø probe shaft 8 m, incl. cone, thermocouple NiCr-N (TI) | 0563 1251 |
| www.gas sampling probe, probe shaft length 735 mm, Tmax. probe shaft 220 °C, hose length 2.35 m, Ø probe shaft 8 | 0430 0053 |
| bw gas sampling probe, probe shaft length 735 mm, Tmax. probe shaft 220 °C, hose length 2.35 m, Ø probe shaft 8 mm, incl. cone, thermocouple NiCr-N (TI) | |
| ow gas sampling probe, probe shaft length 735 mm, Tmax. probe shaft 220 °C, hose length 2.35 m, Ø probe shaft 8 m, incl. cone, thermocouple NiCr-N (TI) pare thermocouple | 0430 0053 |
| ow gas sampling probe, probe shaft length 735 mm, Tmax. probe shaft 220 °C, hose length 2.35 m, Ø probe shaft 8 mm, incl. cone, thermocouple NiCr-N (TI) pare thermocouple pare SO ₂ sensor O ₂ low set heated, consisting of: SO ₂ low sensor, measuring range 0 to 200 ppm, resolution 0.1 ppm, industrial probe et heated 0600 7630, heated probe shaft, heated gas sampling hose, thermocouple NiCr-Ni (TI) | 0430 0053 0393 0251 |
| ow gas sampling probe, probe shaft length 735 mm, Tmax. probe shaft 220 °C, hose length 2.35 m, Ø probe shaft 8 mm, incl. cone, thermocouple NiCr-N (TI) pare thermocouple pare SO ₂ sensor O ₂ low set heated, consisting of: SO ₂ low sensor, measuring range 0 to 200 ppm, resolution 0.1 ppm, industrial probe et heated 0600 7630, heated probe shaft, heated gas sampling hose, thermocouple NiCr-Ni (TI) | 0430 0053 0393 0251 0563 2251 |
| ow gas sampling probe, probe shaft length 735 mm, Tmax. probe shaft 220 °C, hose length 2.35 m, Ø probe shaft 8 mm, incl. cone, thermocouple NiCr-N (TI) pare thermocouple pare SO ₂ sensor O ₂ low set heated, consisting of: SO ₂ low sensor, measuring range 0 to 200 ppm, resolution 0.1 ppm, industrial probe et heated 0600 7630, heated probe shaft, heated gas sampling hose, thermocouple NiCr-Ni (TI) pare SO ₂ low sensor | 0430 0053 0393 0251 0563 2251 0393 0251 |
| ow gas sampling probe, probe shaft length 735 mm, Tmax. probe shaft 220 °C, hose length 2.35 m, Ø probe shaft 8 mm, incl. cone, thermocouple NiCr-N (TI) pare thermocouple pare SO ₂ sensor O ₂ low set heated, consisting of: SO ₂ low sensor, measuring range 0 to 200 ppm, resolution 0.1 ppm, industrial probe et heated 0600 7630, heated probe shaft, heated gas sampling hose, thermocouple NiCr-Ni (TI) pare SO ₂ low sensor | 0430 0053 0393 0251 0563 2251 0393 0251 Order no. |
| www.gas sampling probe, probe shaft length 735 mm, Tmax. probe shaft 220 °C, hose length 2.35 m, Ø probe shaft 8 mm, incl. cone, thermocouple NiCr-N (TI) pare thermocouple pare SO ₂ sensor O ₂ low set heated, consisting of: SO ₂ low sensor, measuring range 0 to 200 ppm, resolution 0.1 ppm, industrial probe et heated 0600 7630, heated probe shaft, heated gas sampling hose, thermocouple NiCr-Ni (TI) pare SO ₂ low sensor combustion air temperature probe ombustion air temperature probe, immersion depth 60 mm | 0430 0053 0393 0251 0563 2251 0393 0251 Order no. 0600 9797 |
| ow gas sampling probe, probe shaft length 735 mm, Tmax. probe shaft 220 °C, hose length 2.35 m, Ø probe shaft 8 mm, incl. cone, thermocouple NiCr-N (TI) pare thermocouple pare SO ₂ sensor O ₂ low set heated, consisting of: SO ₂ low sensor, measuring range 0 to 200 ppm, resolution 0.1 ppm, industrial probe et heated 0600 7630, heated probe shaft, heated gas sampling hose, thermocouple NiCr-Ni (TI) pare SO ₂ low sensor combustion air temperature probe combustion air temperature probe, immersion depth 60 mm itot tubes for measuring flow speed | 0430 0053 0393 0251 0563 2251 0393 0251 Order no. 0600 9797 Order no. |
| ow gas sampling probe, probe shaft length 735 mm, Tmax. probe shaft 220 °C, hose length 2.35 m, Ø probe shaft 8 mm, incl. cone, thermocouple NiCr-N (TI) pare thermocouple pare SO ₂ sensor O ₂ low set heated, consisting of: SO ₂ low sensor, measuring range 0 to 200 ppm, resolution 0.1 ppm, industrial probe et heated 0600 7630, heated probe shaft, heated gas sampling hose, thermocouple NiCr-Ni (TI) pare SO ₂ low sensor combustion air temperature probe combustion air temperature probe, immersion depth 60 mm itot tubes for measuring flow speed itot tube, 350 mm long, stainless steel, measures flow speed | 0430 0053 0393 0251 0563 2251 0393 0251 Order no. 0600 9797 Order no. 0635 2145 |



Gas sampling probes

| Industrial gas sampling probes | Details | Order no. |
|--|---|------------|
| Industrial probe set 1200 °C consisting of: - unheated handle - unheated probe shaft up to 1200 °C flue gas temperature - unheated gas sampling hose incl. inline filter, length 4 m - thermocouple Type K, length 1.2 m The set can optionally come with an extension tube and probe preliminary filter. | Probe shaft: T _{max.} +1200 °C Length 1.0 m, Ø 12 mm Material 2.4856 alloy 625 Handle: T _{max.} +600 °C Material: 1.4404 stainless steel Gas sampling hose: 2-chamber hose with PTFE inner core; length 4.0 m TC: Type K, Length 1.2 m, Ø 2 mm T _{max.} +1200 °C | 0600 7610 |
| Industrial probe set 1800 °C consisting of: - unheated handle - unheated probe shaft up to 1800 °C flue gas temperature - unheated gas sampling hose incl. inline filter, length 4 m For temperature measurements > +1370 °C, we recommend a thermocouple Type S. | Probe shaft: T _{max.} +1800 °C Material Al2O3 > 99.7% Length 1.0 m, Ø 12 mm Gas sampling hose: 2-chamber hose with PTFE inner core; length 4.0 m Handle: Tmax. +600 °C Material: 1.4404 stainless steel | 0600 7620 |
| Heated industrial probe set consisting of: - heated probe shaft up to 600 °C flue gas temperature - heated gas sampling hose, length 4 m - thermocouple Type K, length 1.2 m The set can optionally come with an extension tube and probe preliminary filter. | Probe shaft: temperature-proof up to +600 °C Voltage supply 230 V / 50 Hz Length 1.0 m, Ø 25 mm Heating temperature range +200 °C Material stainless steel 1.4571 Gas sampling hose: corrugated hose with PTFE inner core Length 4.0 m; outside diameter 34 mm Heating temperature range > +120 °C TC: Type K Length 1.2 m, Ø 2 mm T _{max.} +1200 °C | 0600 7630 |
| Extension tube 1200 °C for extending the industrial probe set 1200 °C (0600 7610) and heated industrial probe set (0600 7630) The extension tube can be screwed directly onto the unheated probe shaft up to +1200 °C and the heated probe shaft up to +600 °C.* | Probe shaft: Tmax. +1200 °C Length 1.0 m, Ø 12 mm Material 2.4856 alloy 625 | 0600 7617 |
| Thermocouple Type K, length 2.2 m | Type K Length 2.2 m, Ø 2 mm T _{max.} +1200 °C | 0600 7615 |
| Industrial probe preliminary filter for dust-laden flue gas. The probe preliminary filter can be screwed directly onto the unheated probe shaft up to +1200 °C and the heated probe shaft up to +600 °C.* | Material porous silicon carbide T _{max.} +1,000 °C, Length 110 mm, Ø 30 mm Filtration grade 10 μm | 0600 7616 |
| Transport case for probes suitable for all unheated probes with a total length > 335 mm | | 0516 7600 |
| Extension lead for temperature probe, length 5 m, between plug-in head cable and instrument | | 0409 0063 |
| Mounting flange with adjustable quick-action clamping device for all sampling tubes | Stainless steel 1.4571 | 0554 0760 |
| Heated gas sampling hose | Corrugated hose with PTFE inner core Length 4.0 m; outside diameter 34 mm Heating temperature range > +120 °C | on request |
| Spare dirt filter (10 off) | | 0554 3371 |

^{*}For ease of tightening and releasing, we recommend the use of ceramic paste on the thread. This is available from retailers.

Technical data

testo 350 control unit

| | testo 350 con- trol unit | Analog output unit (mA Out) |
|-----------------------|------------------------------|--------------------------------|
| Operating temperature | -5 to +45 °C | -5 to +45 °C |
| Storage temperature | -20 to +50 °C | -20 to +50 °C |
| Battery type | Lithium battery | - |
| Battery life | 5 hours (without radio link) | - |
| Memory | 2 MB (250,000 readings) | - |
| Weight | 440 g | 305 g |
| Dimensions | 88 x 38 x 220 mm | 200 x 89 x 37 mm |
| Protection class | IP40 | - |

Country-specific permits for Bluetooth® wireless transmission for testo 350

Whereas transmission for testo 350
The Bluetooth® wireless module used by Testo has permits
for the following listed countries, and can only be used in
those countries, i. e. Bluetooth® wireless transfer may not
be used in any other country!

be used in any other country!

Europe including all EU member states

Austria, Belgium, Bulgaria, Cyprus, Czech Republic,
Denmark, Estonia, Finland, France, Germany, Great
Britain, Greece, Hungary, Ireland, Italy, Lativia, Lithuania,
Luxembourg, Malta, Netherlands, Poland, Portugal,
Romania, Slovakia, Slovenia, Spain, Sweden and Turkey

Furnnean countries (FETA)

European countries (EFTA)
Iceland, Liechtenstein, Norway and Switzerland

Iceland, Liechtenstein, Norway and Switzeriand
Non-European countries
Canada, USA, Japan, Ukraine, Australia, Colombia, El
Salvador, Mexico, Venezuela, Ecuador, New Zealand,
Bolivia, Dominican Republic, Peru, Chile, Cuba, Costa Rica, Nicaragua, Korea, Belarus.

Technical data for testo 350 analyzer unit

| | Measuring range | Accuracy ±1 digit | Resolution | Response time t ₉₀ |
|--|-----------------|--|---|-------------------------------|
| O ₂ measurement | 0 to 25 Vol% | ±0.8% of f.v. | 0.01 Vol% | 20 sec (t ₉₅) |
| CO measurement (H ₂ -compensated)* | 0 to 10,000 ppm | ±5% of m.v. (200 to 2,000 ppm) ±10% of m.v. (2,001 to 10,000 ppm) ±10 ppm (0 to 199 ppm) | 1 ppm CO | 40 sec |
| CO _{low} measurement (H ₂ -compensated)* | 0 to 500 ppm | ±5% of m.v. (40 to 500 ppm) ±2 ppm CO (0 to 39.9 ppm) | 1 ppm CO | 40 sec |
| NO measurement | 0 to 4,000 ppm | ±5% of m.v. (100 to 1,999 ppm) ±10% of m.v. (2,000 to 4,000 ppm) ±5 ppm (0 to 99 ppm) | ±1 ppm | 30 sec |
| NO _{low} measurement | 0 to 300 ppm | ±5% of m.v. (40 to 300 ppm) ±2 ppm (0 to 39.9 ppm) | ±0.1 ppm NO | 30 sec |
| NO ₂ measurement | 0 to 500 ppm | ±5% of m.v. (100 to 500 ppm) ±5 ppm (0 to 99.9 ppm) | ±0.1 ppm | 40 sec |
| SO ₂ measurement | 0 to 5,000 ppm | ±5% of m.v. (100 to 2,000 ppm) ±10% of m.v. (2,001 to 5,000 ppm) ±5 ppm (0 to 99 ppm) | ±1 ppm | 30 sec |
| CO ₂ measurement (IR) | 0 to 50 Vol% | ±0.3 Vol% +1% of m.v. (0 to 25 Vol%) ±0.5 Vol% +1.5% of m.v. (>25 to 50 Vol%) | 0.01 Vol% (0 to 25 Vol%) 0.1 Vol% (>25 Vol%) | 10 sec |
| H ₂ S measurement | 0 to 300 ppm | ±5% of m.v. (40 to 300 ppm) ±2 ppm (0 to 39.9 ppm) | 0.1 ppm | 35 sec |

^{*} H₂ display only as an indicator

| | Single dilution with selectable dilution factor (x2, x5, x10, x20, x40) | | Dilution of all sensor When dilution of all sensors readings are not shown on t | is activated, the O2, CO2-(IF | R) and C _X H _Y | |
|--|--|----------------------|--|-------------------------------|--------------------------------------|------------|
| | Measuring range | Accuracy ±1 digit | Resolution | Measuring range | Accuracy ±1 digit | Resolution |
| CO measurement (H ₂ -compensated) | depending on the factor selected | | 1 ppm | 2,500 to 50,000 ppm | | 1 ppm |
| CO _{low} meas. (H ₂ -compensated) | | | 0.1 ppm | 500 to 2,500 ppm | | 0.1 ppm |
| NO measurement | depending on the di- | ±2% of m.v. | 1 ppm | 1,500 to 20,000 ppm | LEOV of my (ad | 1 ppm |
| NO _{low} meas. | lution factor selected | (additional error) | 0.1 ppm | 300 to 1,500 ppm | ±5% of m.v. (ad- ditional error) | 0.1 ppm |
| SO ₂ measurement | | | 1 ppm | 500 to 25,000 ppm | Pressure range -100 to 0 mbar at | 1 ppm |
| C _X H _Y measure- ment | Natural gas: 100 to 40,000 ppm Propane: 100 to 21,000 ppm Butane: 100 to 18,000 ppm | | 10 ppm | | probe tip | |
| NO ₂ measurement | | | | 500 to 2,500 ppm | | 0.1 ppm |
| H ₂ S measurement | | | | 200 to 1,500 ppm | | 0.1 ppm |



Technical data

Technical data for testo 350 analyzer unit

| | Measuring range | Accuracy ±1 digit | Resolution | Response time t |
|--|--|---|-----------------------------|-----------------|
| Efficiency | 0 to +120% | | 0.1% (0 to +120%) | |
| Flue gas loss | 0 to +99.9% qA | | 0.1% qA (-20 to +99.9% qA) | |
| CO ₂ calculation | 0 to CO _{2 max} Vol% CO ₂ | calculated from O ₂ ±0.2 Vol% | 0.01 Vol. % CO ₂ | 40 sec |
| Differential pressure 1 | -40 to +40 hPa | ±1.5 % of m.v. (-40 to -3 hPa) ±1.5 % of m.v. (+3 to +40 hPa) ±0.03 hPa (-2.99 to +2.99 hPa) | 0.01 hPa (-40 to +40 hPa) | |
| Differential pressure 2 | -200 to +200 hPa | ±1.5 % of m.v. (-200 to -50 hPa) ±1.5 % of m.v. (+50 to +200 hPa) ±0.5 hPa (-49.9 to +49.9 hPa) | 0.1 hPa (-200 to +200 hPa) | |
| Flow velocity | 0 to +40 m/s | | 0.1 m/s (0 to +40 m/s) | |
| Absolute pressure (optionally when IR sensor is installed) | -600 to +1,150 hPa | ± 10 hPa | 1 hPa | |
| Flue gas dewpoint calculation | 0 to 99.9 °Ctd | | 0.1 °Ctd (0 to 99.9 °Ctd) | |
| Type K (NiCr-Ni) | -200 to +1370 °C | ±0.4 °C (-100 to +200 °C) ±1 °C (-200 to -100.1 °C) ±1 °C (+200.1 to +1370 °C) | 0.1 °C (-200 to +1370 °C) | |
| Ambient temperature probe (NTC) | -20 to +50 °C | ±0.2 °C (-10 to +50 °C) | 0.1 °C (-20 to +50 °C) | |

Technical data for CxHy sensor

| Measurement parameter | Measuring range ¹ | Accuracy ±1 digit | Resolution | Min. O ₂ requiremen in the flue gas | t Response time t ₉₀ | Response factor ² |
|-----------------------|------------------------------|--------------------------------|------------|--|------------------------------------|------------------------------|
| Methane | 100 to 40,000 ppm | < 400 ppm (100 | | 2% + (2 x m.v. methane) | | 1 |
| Propane | 100 to 21,000 ppm | to 4,000 ppm) < 10% of m.v. | 10 ppm | 2% + (5 x m.v. propane) | 40 sec | 1.5 |
| Butane | 100 to 18,000 ppm | (> 4,000 ppm) | | 2% + (6.5 x m.v. butane) | | 2 |

General technical data

| 330 × 128 × 438 mm 4800 g -20 to +50 °C |
|---|
| -20 to +50 °C |
| |
| F.1. 45.00 |
| -5 to +45 °C |
| ABS |
| 250,000 readings |
| AC mains unit 100V to 240V (50 to 60 Hz) |
| 11V to 40V |
| 20 g/m³ dust in the flue gas |
| 0 to 99 °Ctd |
| max. +50 mbar |
| min300 mbar |
| 1 l/min. with flow monitoring |
| max 16.2 m (corresponds to 5 probe hose extensions) |
| |

| Max. humidity load | +70 °C dew point temperature at the measurement gas inlet of the analyzer unit |
|---------------------------|--|
| Trigger input | Voltage 5 to 12 V (rising or falling flank) Pulse width > 1 sec Load: 5 V/max, 5 mA, 12 V/max. 40 mA |
| Guarantee | |
| Measuring instrument | 2 years |
| Gas sensors | CO, NO, NO ₂ , SO ₂ , H ₂ S, C _x H _y : 1 year |
| | O ₂ sensor: 1 1/2 years |
| | CO ₂ -IR sensor: 2 years |
| Pumps | 0.5 years |
| Solenoid valves | 0.5 years |
| Thermocouples | 1 year |
| Rechargeable batteries | 1 year |
| Probes | 2 years |
| Guarantee conditions | https://www.testo.com/guarantee |
| Protection class | IP40 |
| Rechargeable battery life | Maximum load approx. 2.5 h |

¹ Compliance with the lower explosive limit (LEL) is mandatory.
² The HC sensor is calibrated to methane at the factory. It can be calibrated to another gas (propane or butane) by the user.



Order recommendations

Emissions measurement on industrial engines

| | Order no. | |
|---|-----------|--|
| testo 350 control unit | 0632 3511 | |
| Option BLUETOOTH® wireless transmission | | |
| testo 350 analyzer unit | 0632 3510 | |
| Option CO (H ₂ -compensated) sensor, 0 to 10,000 ppm | | |
| Option NO sensor, 0 to 4,000 ppm | | |
| Option NO ₂ sensor, 0 to 500 ppm | | |
| Option Peltier gas preparation incl. hose pump | | |
| Option BLUETOOTH® wireless transmission | | |
| Option fresh air valve for long-term measurement | | |
| Option measuring range extension | | |
| Flue gas probe for industrial engines | 0600 7555 | |
| testo BLUETOOTH®-/IRDA printer | 0554 0620 | |
| easyEmission software | 0554 3334 | |
| International mains unit for control unit | 0554 1096 | |
| Transport case | 0516 3510 | |
| | | |

Service measurement on

industrial burners

| | Order no. | |
|---|-----------|--|
| testo 350 control unit | 0632 3511 | |
| Option BLUETOOTH® wireless transmission | | |
| testo 350 analyzer unit | 0632 3510 | |
| Option CO (H ₂ -compensated) sensor, 0 to 10,000 ppm | | |
| Option NO sensor, 0 to 4,000 ppm | | |
| Option NO ₂ sensor, 0 to 500 ppm | | |
| Option SO ₂ sensor, 0 to 5,000 ppm | | |
| Option Peltier gas preparation incl. hose pump | | |
| Option BLUETOOTH® wireless transmission | | |
| Option measuring range extension | | |
| Gas sampling probe, modular | 0600 8764 | |
| testo BLUETOOTH®-/IRDA printer | 0554 0620 | |
| easyEmission software | 0554 3334 | |
| International mains unit for control unit | 0554 1096 | |
| Transport case | 0516 3510 | |
| | | |

Emissions measurement on

gas turbines

| | Order no. | |
|---|-----------|--|
| testo 350 control unit | 0632 3511 | |
| Option BLUETOOTH® wireless transmission | | |
| testo 350 analyzer unit | 0632 3510 | |
| Option ${\rm CO_{low}}$ (H $_2$ compensated) sensor, 0 to 500 ppm | | |
| Option NO _{low} sensor, 0 to 300 ppm | | |
| Option NO ₂ sensor, 0 to 500 ppm | | |
| Option Peltier gas preparation incl. hose pump | | |
| Option BLUETOOTH® wireless transmission | | |
| Option fresh air valve for long-term measurement | | |
| Option measuring range extension | | |
| Flue gas probe for industrial engines | 0600 7555 | |
| testo BLUETOOTH®-/IRDA printer | 0554 0620 | |
| easyEmission software | 0554 3334 | |
| International mains unit for control unit | 0554 1096 | |
| Transport case | 0516 3510 | |

Analysis of thermal processes

| | Order no. |
|---|-----------|
| testo 350 control unit | 0632 3511 |
| Option BLUETOOTH® wireless transmission | |
| testo 350 analyzer unit | 0632 3510 |
| Option CO (H ₂ -compensated) sensor, 0 to 10,000 ppm | |
| Option CO ₂ (NDIR) sensor, 0 to 50 Vol% | |
| Option NO sensor, 0 to 4,000 ppm | |
| Option NO ₂ sensor, 0 to 500 ppm | |
| Option Peltier gas preparation incl. hose pump | |
| Option BLUETOOTH® wireless transmission | |
| Industrial probe set 1200 °C | 0600 7610 |
| easyEmission software | 0554 3334 |
| International mains unit for control unit | 0554 1096 |
| Transport case | 0516 3510 |