



## testo 550 · Digital manifold

Instruction manual



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# 1 Contents

<b>1</b>	<b>Contents .....</b>	<b>3</b>
<b>2</b>	<b>Safety and the environment.....</b>	<b>4</b>
	2.1. About this document.....	4
	2.2. Ensure safety.....	5
	2.3. Protecting the environment.....	5
<b>3</b>	<b>Specifications .....</b>	<b>6</b>
	3.1. Use .....	6
	3.2. Technical data .....	6
<b>4</b>	<b>Product description.....</b>	<b>8</b>
	4.1. Overview.....	8
<b>5</b>	<b>First steps .....</b>	<b>10</b>
<b>6</b>	<b>Using the product.....</b>	<b>12</b>
	6.1. Preparing for measurement.....	12
	6.1.1. Connecting the temperature sensor.....	12
	6.1.2. Switching the instrument on.....	12
	6.1.3. Selecting the measuring mode.....	14
	6.2. Performing the measurement .....	15
<b>7</b>	<b>Maintaining the product.....</b>	<b>18</b>
<b>8</b>	<b>Tips and assistance.....</b>	<b>20</b>
	8.1. Questions and answers .....	20
	8.2. Measurement parameters .....	20
	8.3. Error reports .....	21
	8.4. Accessories and spare parts .....	21

## 2 Safety and the environment

### 2.1. About this document

#### Use

- > Please read this documentation through carefully and familiarize yourself with the product before putting it to use. Pay particular attention to the safety instructions and warning advice in order to prevent injuries and damage to the products.
- > Keep this document to hand so that you can refer to it when necessary.
- > Hand this documentation on to any subsequent users of the product.

#### Symbols and writing standards

Representation	Explanation
	Warning advice, risk level according to the signal word: <b>Warning!</b> Serious physical injury may occur. <b>Caution!</b> Slight physical injury or damage to the equipment may occur. > Implement the specified precautionary measures.
	Note: Basic or further information.
1. ...	Action: more steps, the sequence must be followed.
2. ...	
> ...	Action: a step or an optional step.
- ...	Result of an action.
<b>Menu</b>	Elements of the instrument, the instrument display or the program interface.
<b>[OK]</b>	Control keys of the instrument or buttons of the program interface.
...   ...	Functions/paths within a menu.
“ ... ”	Example entries

## 2.2. Ensure safety

- > Do not operate the instrument if there are signs of damage at the housing, mains unit or feed lines.
- > Do not perform contact measurements on non-insulated, live parts.
- > Do not store the product together with solvents. Do not use any desiccants.
- > Carry out only the maintenance and repair work on this instrument that is described in the documentation. Follow the prescribed steps exactly. Use only original spare parts from Testo.
- > The testo 330 must be checked before commissioning for any visible damage. Do not commission the testo 330 if there are signs of damage on the housing, mains unit or supply lines. Electrical risk.
- > If the measuring instrument falls or another comparable mechanical load occurs, the pipe sections of the refrigerant hoses may break. The valve positioners may also be damaged, whereby further damage to the interior of the measuring instrument may occur that cannot be identified from the outside. The refrigerant hoses must therefore be replaced with new, undamaged refrigerant hoses every time the measuring instrument falls or following any other comparable mechanical load. Send the measuring instrument to Testo Customer Service for a technical check for your own safety.
- > Electrostatic charging can destroy the device. Integrate all the components (system, manifold's valve block, refrigerant bottle etc.) into the potential equalisation (earthing). Please see the safety instructions for the system and the refrigerant used.

## 2.3. Protecting the environment

- > Dispose of faulty rechargeable batteries/spent batteries in accordance with the valid legal specifications.
- > At the end of its useful life, send the product to the separate collection for electric and electronic devices (observe local regulations) or return the product to Testo for disposal.
- > Refrigerant gases can harm the environment. Please note the applicable environmental regulations.

## 3 Specifications

### 3.1. Use

The testo 550 is a digital manifold for maintenance and servicing work at refrigeration systems and heat pumps. It must only be used by qualified authorized personnel.

The testo 550 replaces mechanical manifolds, thermometers and pressure/temperature tables by means of its functions. Pressures and temperatures can be loaded, adjusted, tested and monitored.

The testo 550 is compatible with most non-corrosive refrigerants, water and glycol. The testo 550 is not compatible with refrigerants that contain ammonia.

The product must not be used in areas at risk of explosion!

### 3.2. Technical data

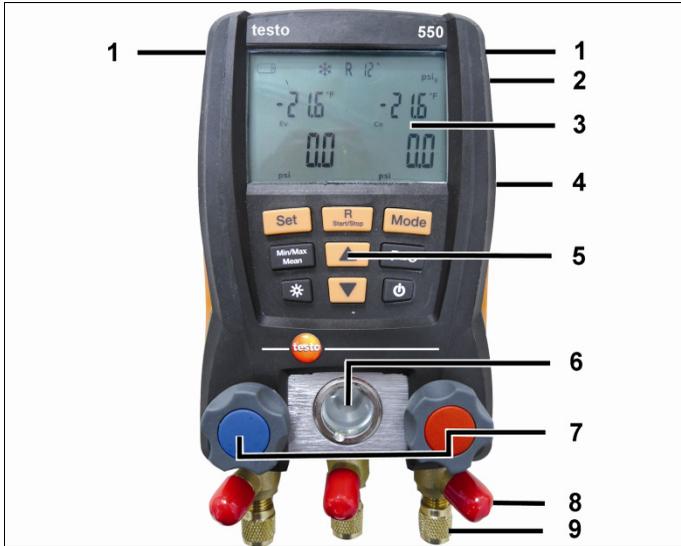
Characteristic	Values
Parameters	Pressure: kPa / MPa / bar / psi Temperature: °C/°F/K
Sensor	Pressure: 2 x pressure sensor, temperature: 2 x NTC
Meas. cycle	0.75 s
Measurement channels	Quantity: 4
Interfaces	Pressure connections: 3 x 7/16" UNF NTC measurement
Measuring ranges	Pressure measuring range HP/LP: -1 to 50 bar (rel)/-14.7 to 725 psi (rel)/ 100 to 5000 kPa (rel)/0.1 to 5 MPa (rel) Temperature measuring range: -50 to +150 °C/-58 to 302 °F
Humidity application range	10 to 90 % RH
Overload	60 bar, 6000 kPa, 6 MPa, 870 psi
Resolution	Pressure resolution: 0.01 bar/0.1 psi/ 1 kPa/0.001 MPa Temperature resolution: 0.1 °C/0.1 °F

<b>Characteristic</b>	<b>Values</b>
Accuracy (nominal temperature 22 °C/71.6 °F)	Pressure: $\pm 0.75$ % of final value ( $\pm 1$ digit) Temperature (-40...150°C): $\pm 0.5$ K ( $\pm 1$ digit)
No. of refrigerants	40
Selectable refrigerants	No refrigerant, R12, R22, R123, R134a, R290, R401A, R401B, R402A, R402B, R404A, R406A, R407A, R407C, R408A, R409A, R410A, R411A, R413A, R414B, R416A, R417A, R420A, R421A, R421B, R422A, R422B, R422D, R424A, R427a, R434A, R437A, R438A, R502, R503, R507, R600, R600a, R718 (H <sub>2</sub> O), R744 (only in permissible measuring range up to 50 bar), R1234yf (Display: T8)
Measurable media	Measurable media: All media that are stored in the testo 550. Not measurable: Ammonia (R717) and other refrigerants which contain ammonia
Ambient conditions	Operating temperature: -10 to 50 °C/ 14 to 122 °F Storage temperature: -20 to 60 °C/ -4 to 140 °F
Housing	Material: ABS/PA/TPU Dimensions: 265 x 135 x 75 mm Weight: approx. 1000 g (without batteries)
Power supply	Current source: Rechargeable batteries/batteries 4x 1.5 V, type AA/mignon/LR6 Battery life: approx. 150 h (display light off)
Display	Type: Illuminated LCD Updating of readings: 1 s Response time: 0.5 s
Directives, standards and tests	EC Directive: 2004/108/EC
Warranty	Duration: 2 years Warranty conditions: see website <a href="http://www.testo.com/warranty">www.testo.com/warranty</a>

# 4 Product description

## 4.1. Overview

### Display and control elements



- 1 Mini-DIN probe socket for NTC temperature probe, with socket cover
- 2 Foldable suspension device (on rear)
- 3 Display. Instrument status icons:

Icon	Significance
	Battery capacity: >75 %/>50 %/>25 %/<10 %
	Select measuring mode (see)

- 4 Battery compartment. It is not possible to charge rechargeable batteries in the instrument!

## 5 Control keys:

Key	Function
[Set]	Set units
[R, Start/ Stop]	Select refrigerant/ Start/stop / Tightness test
[Mode]	Switching measuring mode
[Min/Max/Mean]	Display min./max./mean values
[▲]	Up key: Change display view
[p=0]	Pressure zeroing
	Light key: Switch display light on/off
[▼]	Down key: Change display view
	Switching the instrument on/off

6 Sight glass for refrigerant flow

7 2 x valve positioner

8 3 x hose parkers for refrigerant hoses

9 3 x connections 7/16" UNF, brass

Left/right: Low pressure/high pressure, for refrigerant hoses with quick connect fitting, passage can be locked via valve positioner. Centre: for refrigerant bottles, for example, with sealing cap.

## 5 First steps

### Inserting batteries/rechargeable batteries

1. Fold out the suspension device and open the battery compartment (clip lock).
2. Insert batteries (included in delivery) or rechargeable batteries (4x 1.5 V, type AA/Mignon/LR6) in the battery compartment. Observe the polarity!
3. Close the battery compartment.



When not in use for long period: Remove batteries/rechargeable batteries.



Completely charge rechargeable batteries before using the instrument.

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### Switching the instrument on

- > Press .
- Initialization phase:
  - All display segments are lit (length of time: 2 s).
- Measurement view is opened.

### Performing settings

1. Press **[Set]**.
  - The configuration menu is opened and the adjustable parameter flashes.
2. Set parameters:

#### Key functions

Representation	Explanation
<b>[▲]</b> or <b>[▼]</b>	Change parameter, select unit
<b>[Set]</b>	Select units/parameters

#### Adjustable parameters

Representation	Explanation
<b>°C, °F</b>	Set temperature unit.
<b>bar, kPa, MPa, psi</b>	Set unit of pressure.
<b>Pabs, Prel</b> or <b>psia, psig</b>	Depending on the selected unit of pressure: Switch between absolute and relative pressure display.

Representation	Explanation
29.92 inHg/ 1.013 bar	Set current absolute pressure (see table)
	Select measuring mode (see Selecting the measuring mode, page 14)

- Settings will be applied following the final selection.

### Operating valve positioner

The digital manifold acts like a conventional two-way manifold with regard to the refrigerant path: The passages are opened by opening the valves. The adjacent pressure is measured with valves closed as well as with them open.

- > Open valve: Turn valve positioner anticlockwise.
- > Close valve: Turn valve positioner clockwise.



**⚠ WARNING**

Valve positioner tightened too tightly.

- Damage to the PTFE seal (1).
- Mechanical deformation of the valve piston (2) leading to the PTFE seal (1) falling out.
- Damage to the thread of the threaded spindle (3) and the valve screw (4).
- Broken valve knob (5).

Tighten the valve positioner only hand-tight. Do not use any tools to tighten the valve positioner.

## 6 Using the product

### 6.1. Preparing for measurement

#### 6.1.1. Connecting the temperature sensor

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**i** Sensors must be connected before the measuring instrument is switched on, so that they are recognised by the instrument.

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##### **Surface temperature sensor**

An NTC temperature sensor (accessory) must be connected for measuring the pipe temperature and for automatic calculation of superheating and subcooling.

##### **Deactivating the surface compensation factor for insertion and air temperature sensor**

A surface compensation factor has been set in the measuring instrument to reduce the measuring errors in the main field of applications. This reduces measuring errors when using surface temperature sensors.

If the measuring instrument testo 550 is used in combination with insertion or air temperature sensors (accessories), this factor must be deactivated:

- > Press and hold the keys **SET + MODE** together and switch on the measuring instrument [.
  - The instrument shows the message **Fact off**.
- 

**i** The surface compensation factor becomes active every time the measuring instrument is switched on.

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#### 6.1.2. Switching the instrument on

- > Press [.

##### **Zeroing the pressure sensors**

Zero the pressure sensors before every measurement.

- ✓ All connections must be pressureless (ambient pressure).
- > Press key [**P=0**] and execute zeroing.

## Connecting the refrigerant hoses



Before each measurement check whether the refrigerant hoses are in flawless condition.

- ✓ The valve actuators are closed.
- 1. Connect the refrigerant hoses for low-pressure side (blue) and high-pressure side (red) to the measuring instrument.
- 2. Connect the refrigerant hoses to the system.



### WARNING

The measuring instrument dropping down or any other comparable mechanical load can cause breakage of the pipe pieces in the refrigerant hoses. The valve actuators may also suffer damage, which in turn could result in further damage inside the measuring instrument, which may not be detectable from outside.

- > For your own safety you should return the measuring instrument to the Testo Service for technical inspection.
- > You should therefore always replace the refrigerant hoses with new ones after the measuring instrument has dropped down or after any comparable mechanical loading.

## Setting the refrigerant

1. Press **[R, Start/Stop]**.
  - This opens the refrigerant menu and the currently selected refrigerant flashes.
2. Setting the refrigerant:

### Key functions

Representation	Explanation
<b>[▲]</b> or <b>[▼]</b>	Changing the refrigerant
<b>[R, Start/Stop]</b>	Confirm the setting and exit the refrigerant menu.

### Available refrigerants

Representation	Explanation
<b>R...</b>	Refrigerant number of refrigerant acc. to ISO 817
<b>T...</b>	Special Testo designation for certain refrigerants (T8 = T1234yf)
<b>---</b>	no refrigerant selected.

**Example: Setting refrigerant R401B**

1. Press [**▲**] or [**▼**] several times, until **R401B** flashes.
2. Press [**R, Start/Stop**] to confirm the setting.

**Quitting the refrigerant selection**

- > Press [**R, Start/Stop**] or automatically after 30 s, if no other key has been pressed.

**6.1.3. Selecting the measuring mode**

1. Press [**Set**] several times.
  2. Select function with [**▲**] or [**▼**].
  3. Save setting: press [**Set**].
- Measuring mode is displayed.

Display	Mode	Function
	Refrigeration system	Normal functionality of the digital manifold
	Heat pump	Normal functionality of the digital manifold
	Automatic mode	If the automatic mode is activated, the testo 550 digital manifold automatically changes the display of the high and low pressure. This automatic change occurs when the pressure on the low-pressure side is 1 bar higher than the pressure on the high-pressure side. During the change, <b>Load</b> (2 s) is shown in the display.  This mode is especially suited to air conditioning systems which cool and heat.

## 6.2. Performing the measurement

### **WARNING**

#### **Risk of injury caused by refrigerant that is at high pressure, hot, cold, or poisonous!**

- > Wear safety goggles and protective gloves.
- > Before pressurizing the measuring instrument: Always fasten the measuring instrument at the suspension device in order to prevent it from falling (risk of breakage)
- > Check if the refrigerant hoses are intact and connected correctly before each measurement. Do not use a tool to connect the hoses. Only tighten the hoses by hand (max. torque 5.0 Nm/3.7 ft\*lb).
- > Maintain permissible measuring range (0 to 50 bar). Pay particular attention with systems with refrigerant R744, as these are often operated with higher pressures.

### **Measuring**

- ✓ The steps described in the chapter "Preparing for measurement" have been completed.
- 1. Pressurize the measuring instrument.
- 2. Read off readings.

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**i** With zeotropic refrigerants, the evaporation temperature  $t_{\text{Ev}}$  is displayed after the complete evaporation/the condensation temperature  $t_{\text{Co}}$  is displayed after the complete condensation.

The measured temperature must be assigned to the superheating or the subcooling side ( $t_{\text{oh}} \leftrightarrow t_{\text{cu}}$ ). Depending on this assignment,  $t_{\text{oh}}/T1$  or  $\Delta t_{\text{oh}}/\text{SH}$  or  $t_{\text{cu}}/T2$  or  $\Delta t_{\text{cu}}/\text{SC}$  is shown depending on the selected display.

- 
- Reading and display illumination flash:
    - 1 bar before reaching the critical pressure of the refrigerant,
    - upon exceeding the max. permissible pressure of 50 bar.

**Key functions**

> **[▲]** or **[▼]**: Change the reading display.

Possible display combinations:

<b>Evaporation pressure</b> <b>Refrigerant evaporation</b> <b>temperature</b> $t_{o}/Ev$	<b>Condensation pressure</b> <b>Refrigerant condensation</b> <b>temperature</b> $t_c/Co$
--	--

or (only with connected temperature probe)

<b>Evaporation pressure</b> <b>Measured temperature</b> $t_{oh}/T1$	<b>Condensation pressure</b> <b>Measured temperature</b> $t_{cu}/T2$
--	---

or (only with connected temperature probe)

<b>Evaporation pressure</b> <b>Superheating</b> $\Delta t_{oh}/SH.$	<b>Condensation pressure</b> <b>Subcooling</b> $\Delta t_{cu}/SC$
--	--

With two connected NTC probes,  $\Delta t$  is also shown.

> **[Mean/Min/Max]**: Record readings, display min./max. readings, mean values (since switching on).

**Tightness test/pressure drop test**

Systems can be tested for tightness with the temperature-compensated tightness test. The system pressure and the ambient temperature are measured over a defined period for this. A temperature probe can be connected that measures the ambient temperature for this (recommendation: NTC air probe, art. no. 0613 1712). Information about the temperature-compensated differential pressure and about the temperature at the beginning/end of the test exists as a result. If no temperature probe is connected, the tightness test can be performed without temperature compensation.

✓ The steps described in the chapter "Preparing for measurement" have been completed.

1. Press **[Mode]** (leakage test view).
  - Leakage test view is opened. **ΔP** is displayed.
2. Start the leakage test: Press **[R, Start/Stop]**.

3. End the leakage test: Press **[R, Start/Stop]**.
  - Result is displayed.
4. Confirm message: Press **[Mode]**.
  - You automatically jump to the evacuation/vacuum display menu.

#### **Evacuation/vacuum display**

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The measurement is performed on the low-pressure side.

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5. Press **[Mode]**.
  - Result is displayed on the low-pressure side.
6. Press **[Mode]**.
  - The measuring mode is displayed.

## 7 Maintaining the product

### **Cleaning the instrument**

- > If the housing of the instrument is dirty, clean it with a damp cloth.

Do not use any aggressive cleaning agents or solvents! Weak household cleaning agents and soap suds may be used.

### **Keeping connections clean**

- > Keep screw connections clean and free of grease and other deposits, clean with a moist cloth as required.

### **Removing oil residues**

- > Carefully blow out oil residues in valve block using compressed air.

### **Ensuring the measuring accuracy**

Testo Customer Service would be glad to further assist you if you so wish.

- > Check instrument regularly for leaks (recommended: annually). Keep to the permissible pressure range!
- > Calibrate instrument regularly (recommended: annually).

### **Changing batteries/rechargeable batteries**

- ✓ Instrument is switched off.



1. Fold out the suspension device, loosen the clip and remove the cover of the battery compartment.

2. Remove empty batteries/rechargeable batteries and insert new batteries/rechargeable batteries (4x 1.5 V, type AA, Mignon, LR6) in the battery compartment. Observe the polarity!
3. Set on and close cover of the battery compartment (clip must engage).
4. Switch the instrument on.

### **Changing the valve or valve positioner handle**

 <b>WARNING</b>
Change of the valve positioners and valves by the customer is not permissible.
> Send the measuring instrument to the Testo Customer Service.

## 8 Tips and assistance

### 8.1. Questions and answers

Question	Possible causes/solution
 flashes	Batteries are almost empty. > Change batteries.
The instrument switches off automatically.	Residual capacity of the batteries is too low. > Change batteries.
<b>uuuu</b> lights up instead of the parameter display	The permissible measuring range has been undershot. > Keep to the permitted measuring range.
<b>oooo</b> lights up instead of the parameter display	The permissible measuring range has been exceeded. > Keep to the permitted measuring range.

### 8.2. Measurement parameters

Name		Description
$\Delta t_{oh}$	SH	Superheating, evaporation pressure
$\Delta t_{cu}$	SC	Subcooling, condensation pressure
$t_o$	Ev	Refrigerant evaporation temperature
$t_c$	Co	Refrigerant condensation temperature
$t_{oh}$	T1	Measured temperature, evaporation
$t_{cu}$	T2	Measured temperature, condensation

### 8.3. Error reports

Question	Possible causes/solution
---- is lit up instead of measurement parameter display	Sensor or cable defective > Please contact your dealer or Testo Customer Service
Display <b>EEP FAIL</b>	Eeprom defective > Please contact your dealer or Testo Customer Service

### 8.4. Accessories and spare parts

Description	Article no.
Clamp probe for temperature measurement at pipes	0613 5505
Pipe wrap probe with Velcro tape for pipe diameters of up to max. 75 mm, Tmax. +75 °C, NTC	0613 4611
Watertight NTC surface probe	0613 1912
Precise, robust NTC air probe	0613 1712
Transport case for measuring instrument, probe and hoses	0516 5505

For a complete list of all accessories and spare parts, please refer to the product catalogues and brochures or look up our website at: [www.testo.com](http://www.testo.com)

If you have any questions, please contact your dealer or Testo Customer Service. The contact details can be found on the back of this document or on the Internet at [www.testo.com/service-contact](http://www.testo.com/service-contact).





